



SWTEST

PROBE TODAY, FOR TOMORROW

2024 CONFERENCE

Unleashing Data Transmission: Next-level Probe Card for 112Gbps PAM4 Test Solution



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Matthew Lin

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- **Data Transmission Trend**
- **CHPT Probe for high-speed PAM4 Test Solution**
- **Future Development**
- **Summary**

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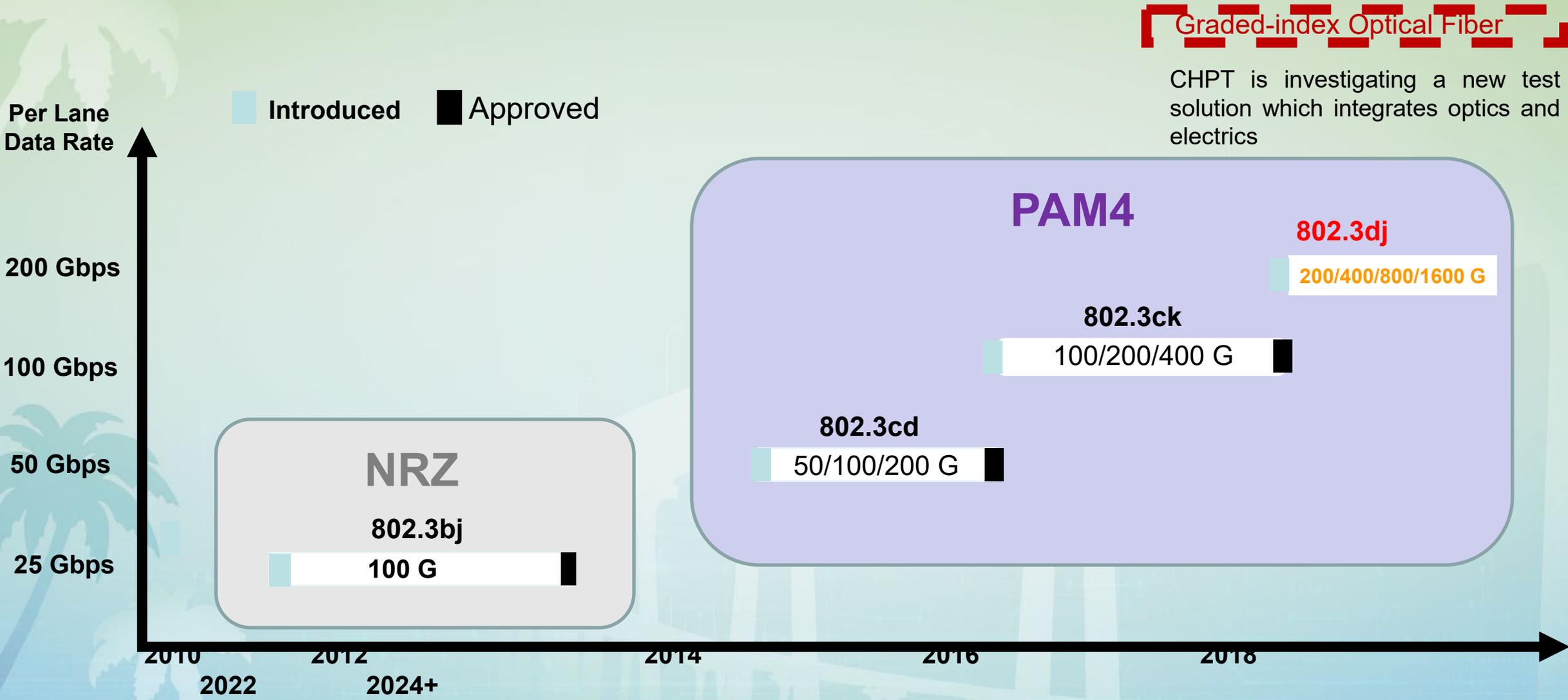
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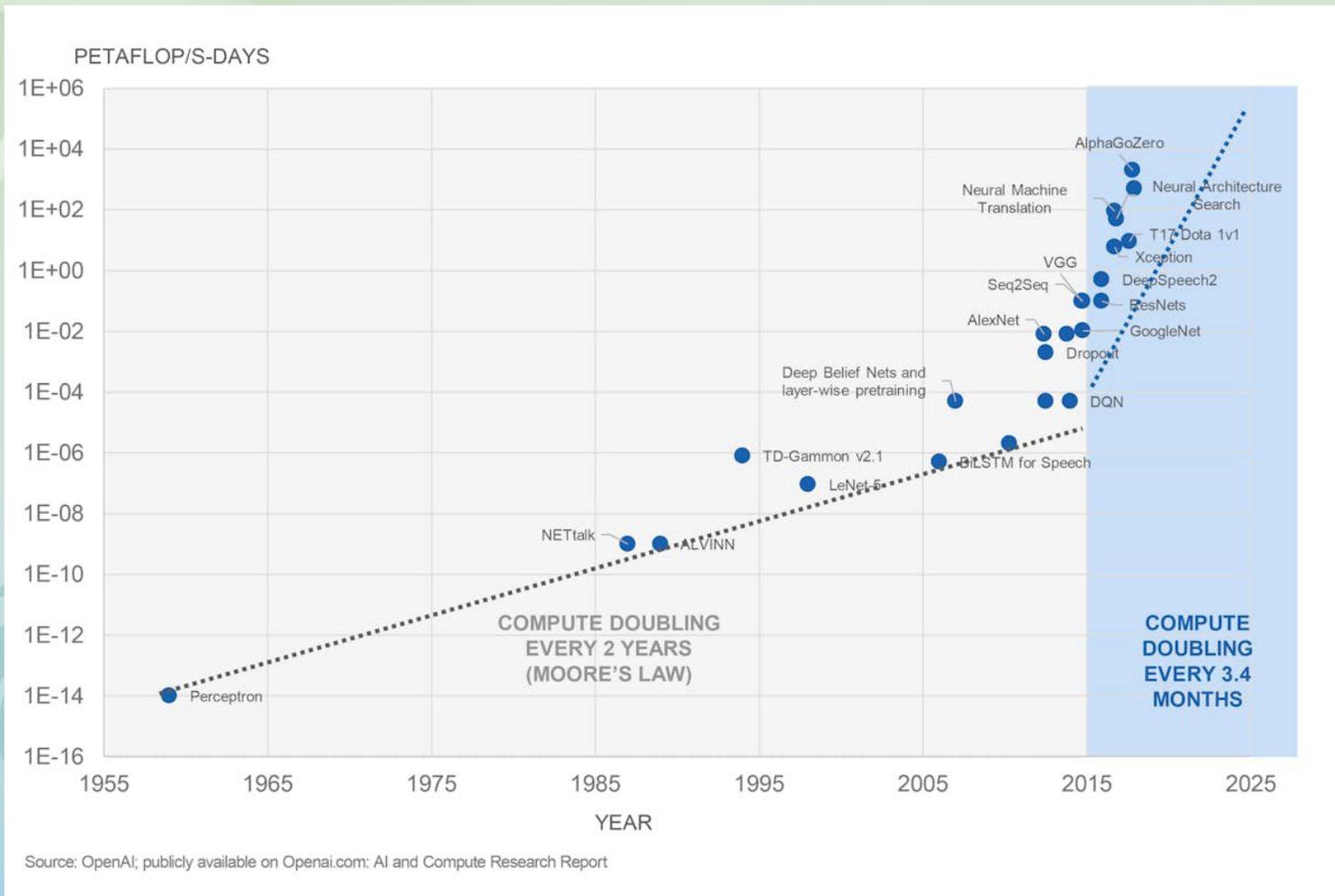
IEEE 802.3 at Ethernet Rate



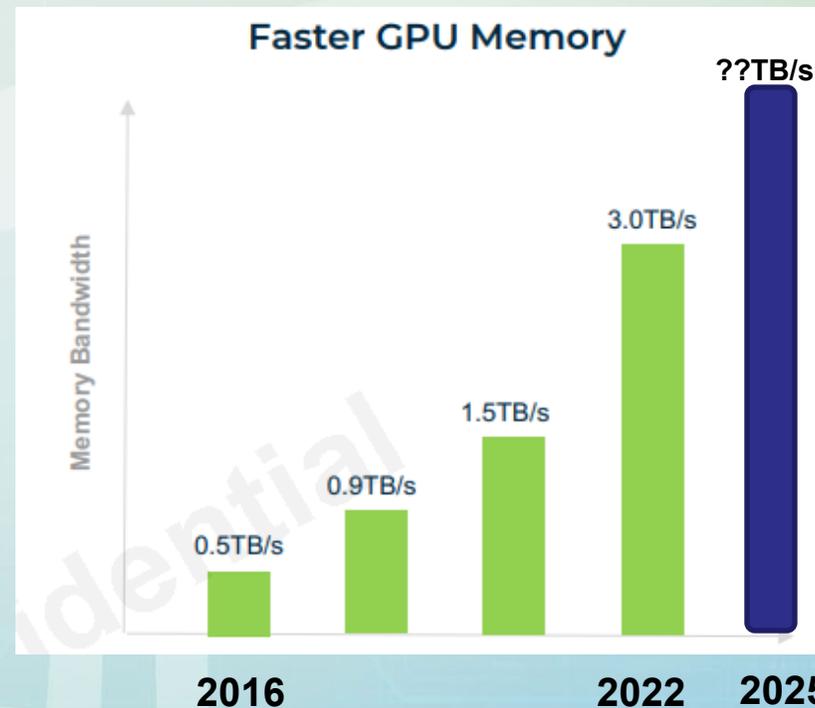
Graded-index Optical Fiber

CHPT is investigating a new test solution which integrates optics and electrics

Explosive growth in compute requirements for AI



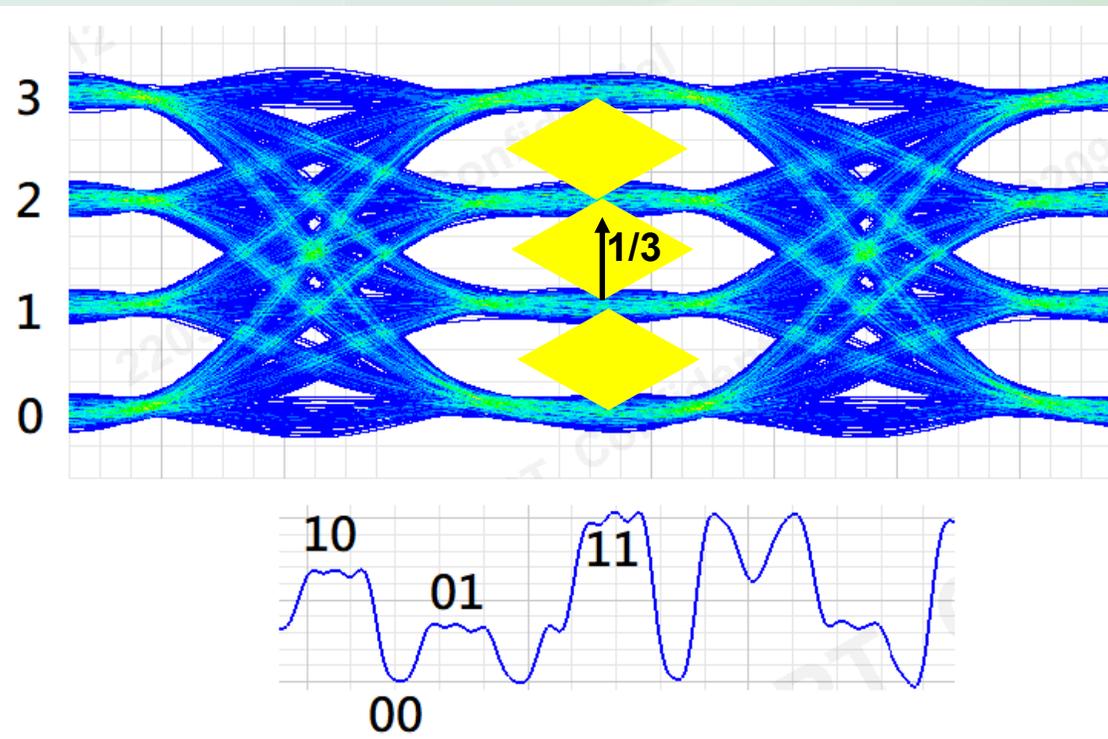
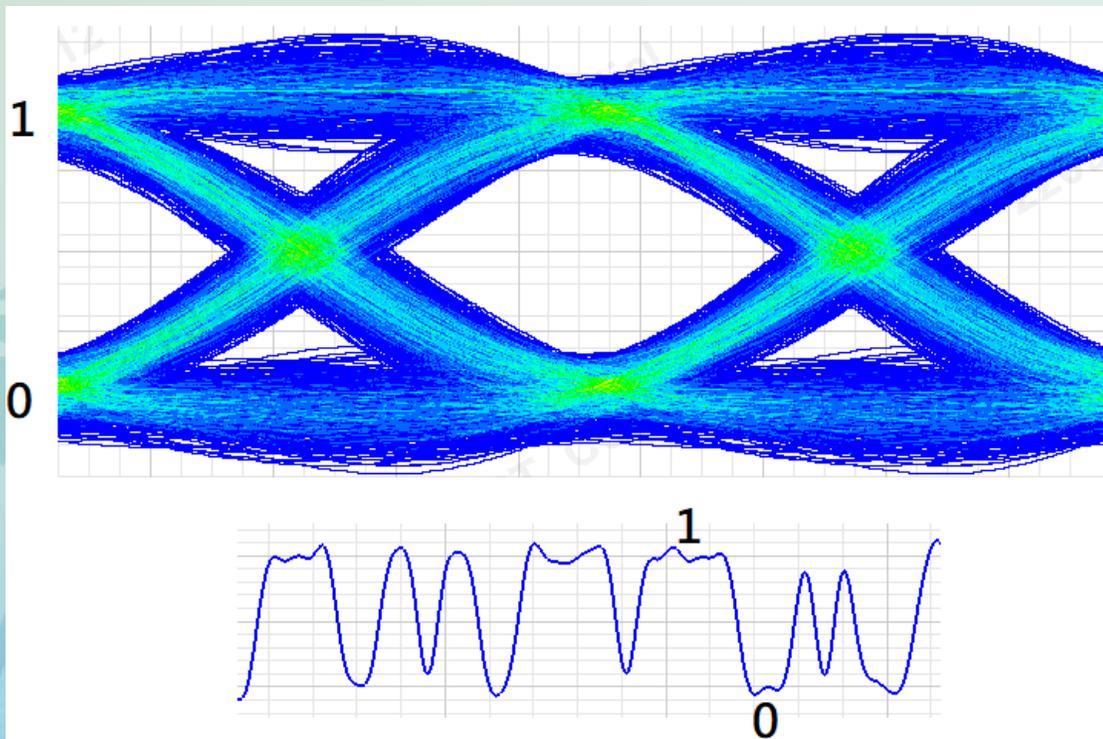
PCIe 4.0: 16Gbps
PCIe 5.0: 32Gbps
PCIe 6.0: 64Gbps PAM4
PCIe 7.0: 128Gbps PAM4



Modulation Methods: NRZ or PAM4

112Gbps	NRZ	PAM4
Baud Rate	112 GBaud	56 GBaud
Nyquist Frequency	56 GHz	28 GHz
Voltage level	2	4

- **Double Bit Rate** : Higher efficiency for high-speed transmission
- Half symbol rate : Reduce signal loss
- Worse **SNR** : **Eye height of PAM4 is approximately 33% of that for NRZ**
- Higher BER : Smaller vertical eye opening (more sensitive to noise)



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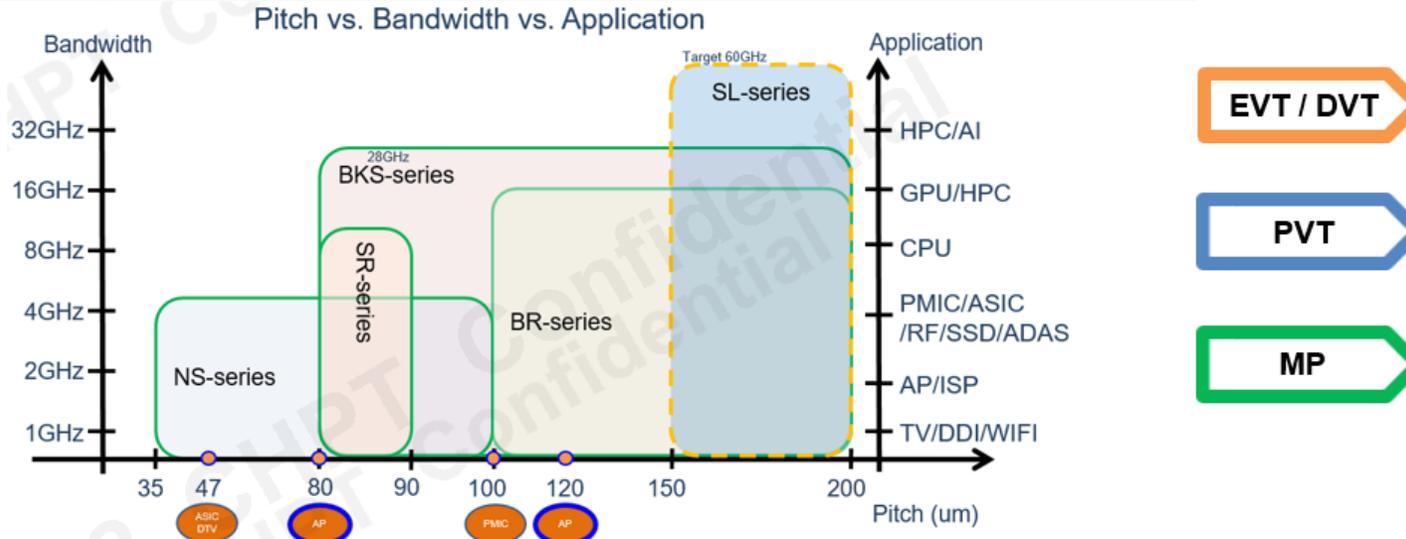
■ Summary

Mix Needle Application

1. NS80 + BR120_B(Flat) : Prevent burning needles by large current
2. BR120LF + BR155LF & BR120LF + BR160LF(Flat) \implies MP
3. BKS110 + BKS150(Flat) : 2024Q2/EVT
4. BKS110 + BKS200(Point) : 2024Q2/EVT
5. BKS90 + BKS180(Flat) : EVT Pass \implies MP

◆ CHPT is dedicated to improve PCB/ST fabrication capability and develop various series of probe needles for different application.

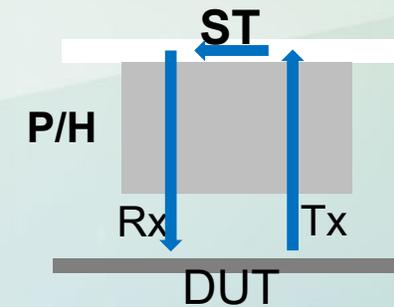
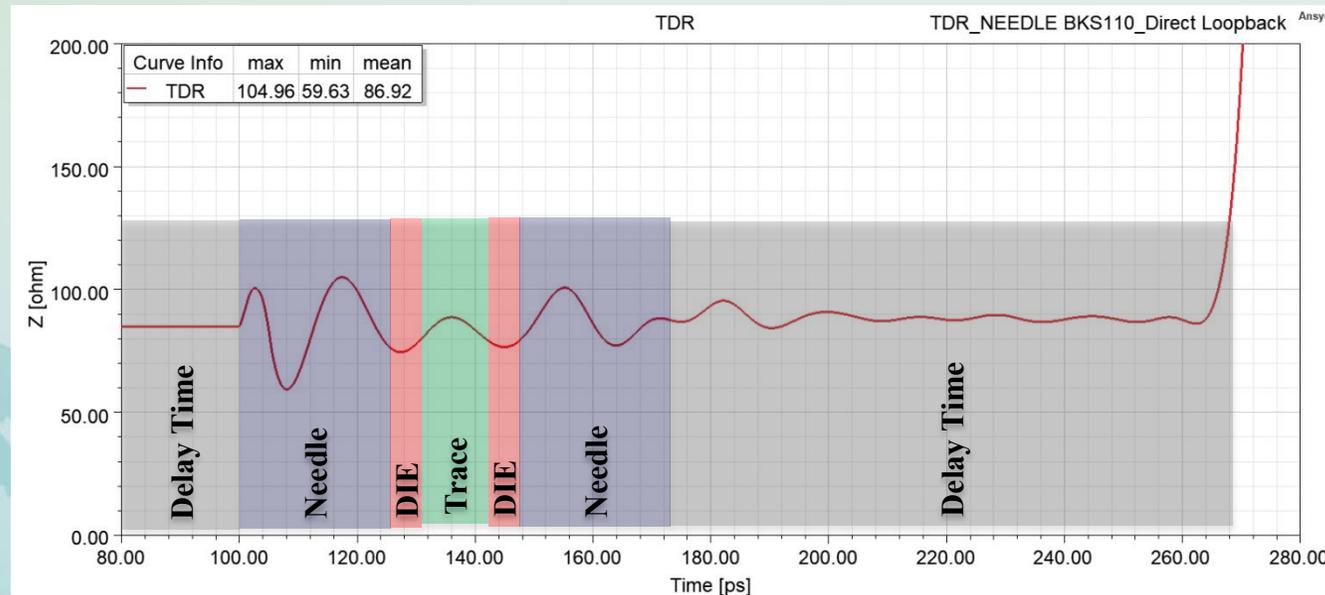
	Low Current Single needle < 1A [Force drop 20%]	High Current Single needle > 1A [Force drop 20%]
IP < 8GHz	✓ NS	✓ SR
IP > 8GHz	✓ BR	✓ BR ✓ BKS



Current CHPT 112Gbps Solution

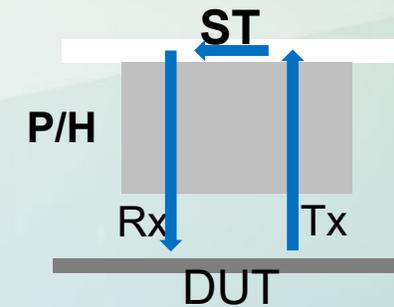
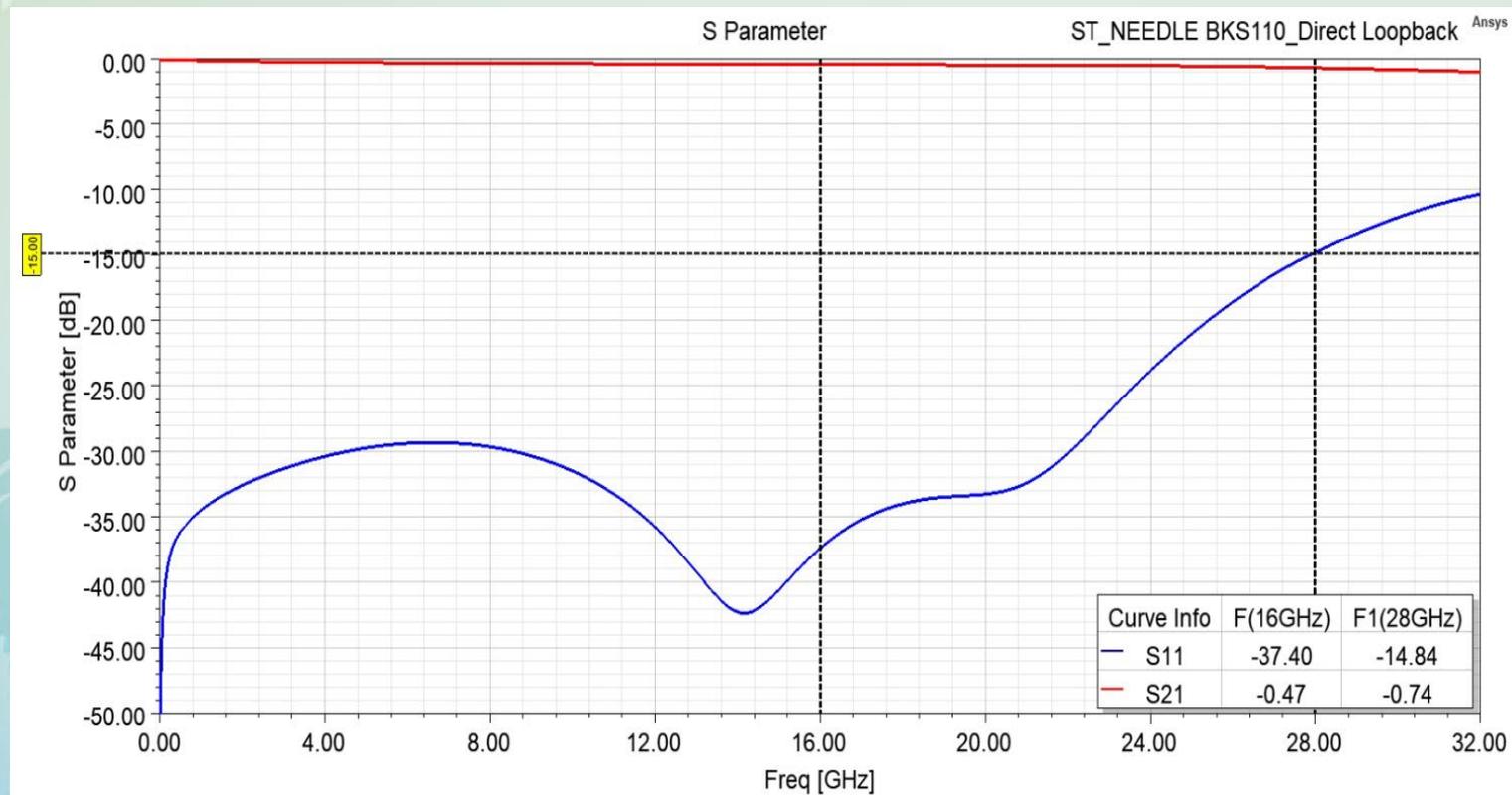
BKS Direct Loopback TDR

85 ohm impedance control



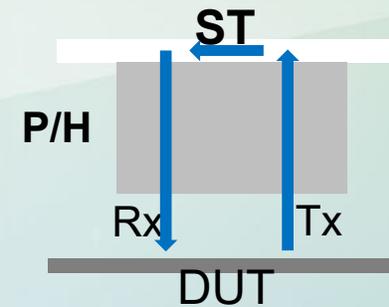
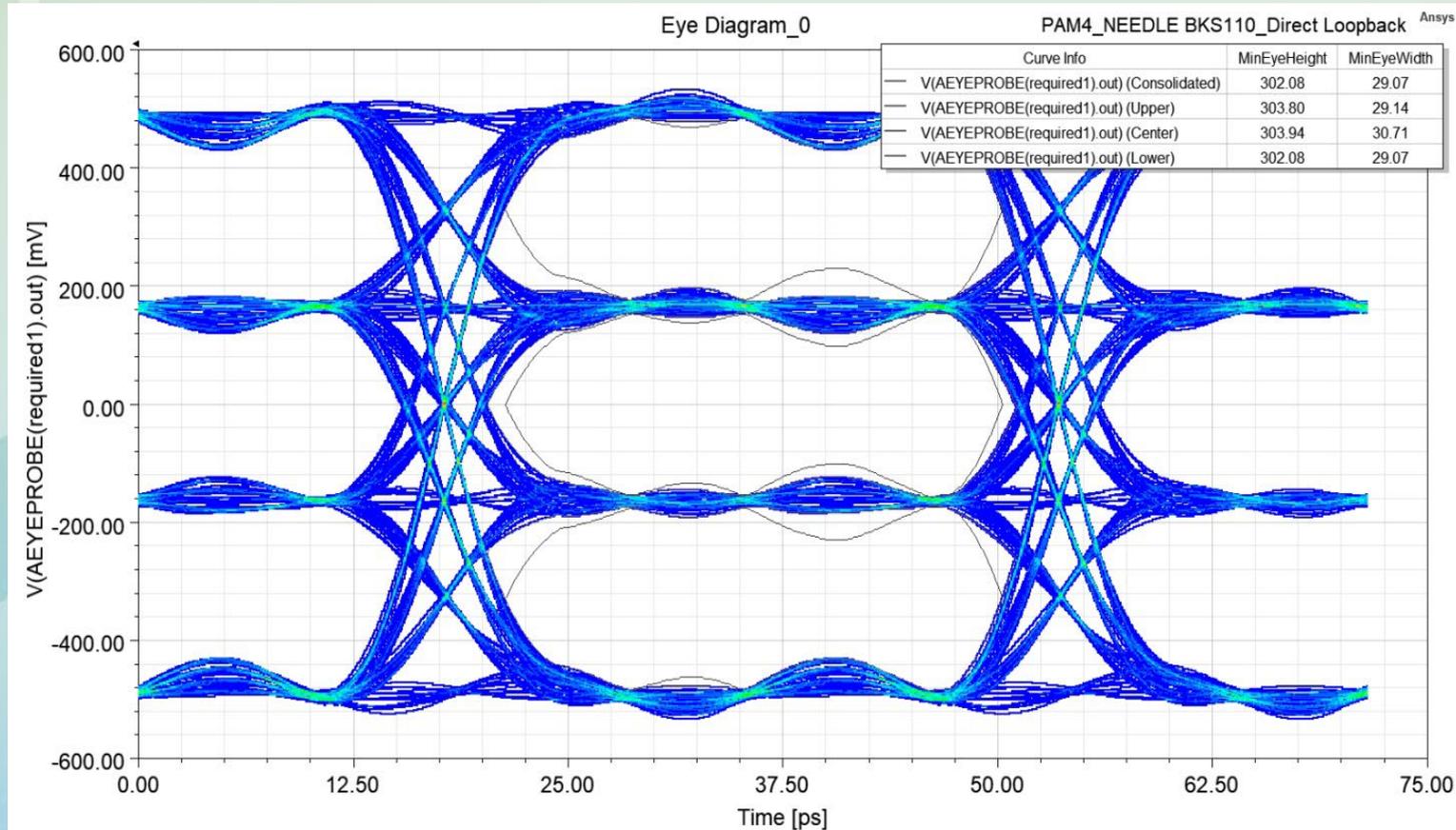
Current CHPT 112Gbps Solution

BKS Direct Loopback S Parameters



Current CHPT 112Gbps Solution

BKS Direct Loopback Eye Diagram



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Push For Higher Frequencies

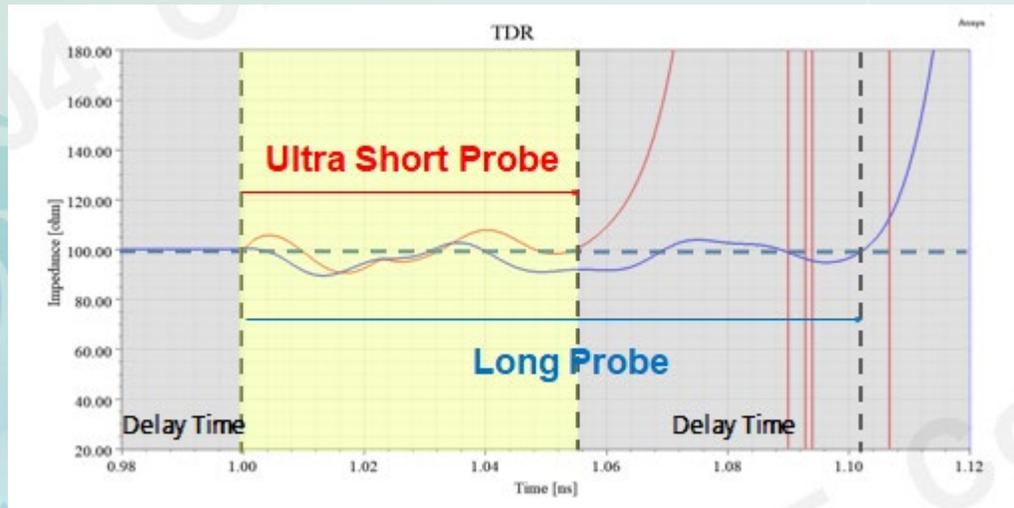
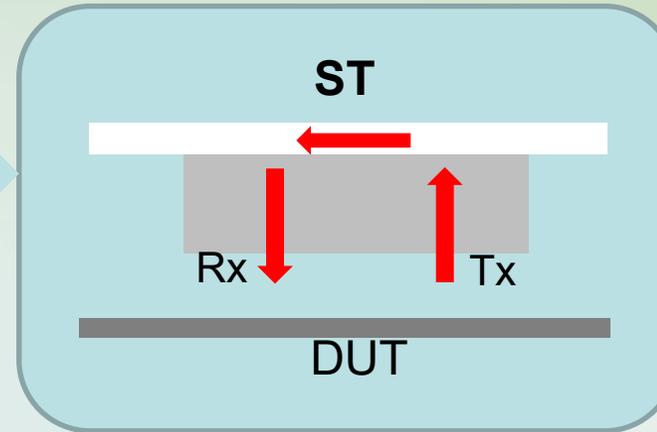
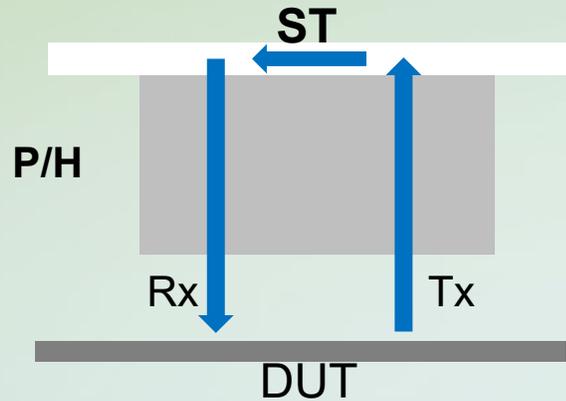
1. Tighter Impedance Control

Not practical due to DIE pattern constraints on needle geometry

2. Shortening the Probe Needle ✓

Based on idea of shrinking length to below $\frac{1}{4}$ wavelength

Evolution of Ultra Short Probe SL Needle



- Shorter **Total Signal Path**
 - ✓ Total Signal Trace is shorter than quarter wavelength
 - ✓ Impedance control is less important
- Reduce Total Crosstalk Effect
 - ✓ Reduce Noise sensitivity (PAM4)

Significance of $\frac{1}{4} \lambda$

Not enough rise time for return wave to significantly impact signal insertion

$\Gamma = 0.5$

Target : 28 GHz for 112G PAM4

$$v = \frac{c}{\sqrt{\epsilon_r \mu_r}} \quad \lambda = \frac{v}{\text{freq}}$$

Assuming perfect dielectric (air) and conductor (copper) for relative magnetic permeability and relative permittivity. $v \approx c$

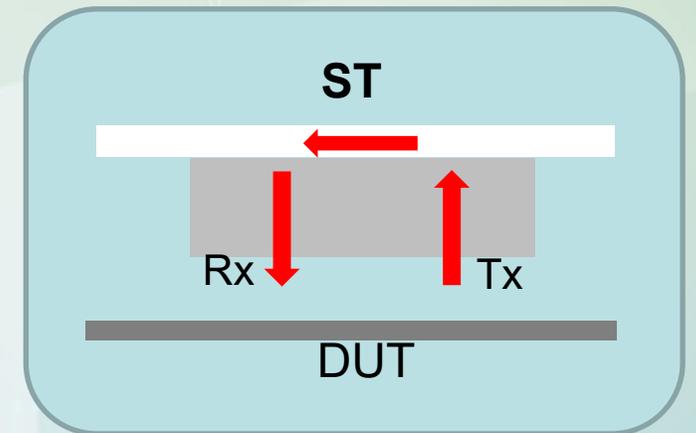
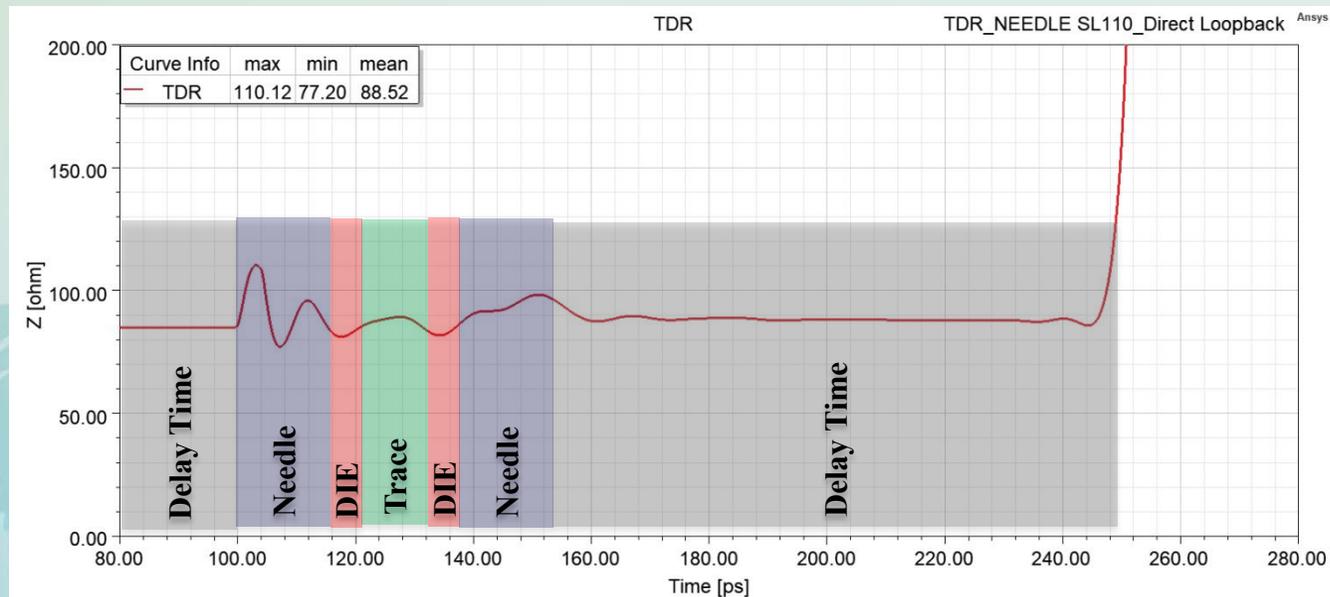
$$\lambda = \frac{c}{28 \text{ GHz}} \approx 10.7 \text{ mm}$$

$\frac{1}{4} \lambda$ requires needle shorter than 2.67mm



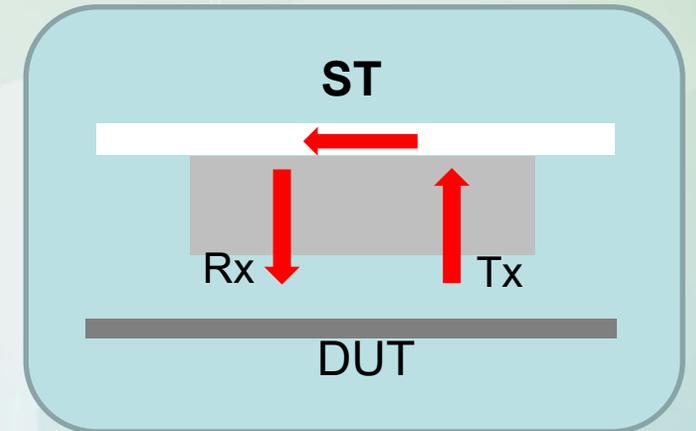
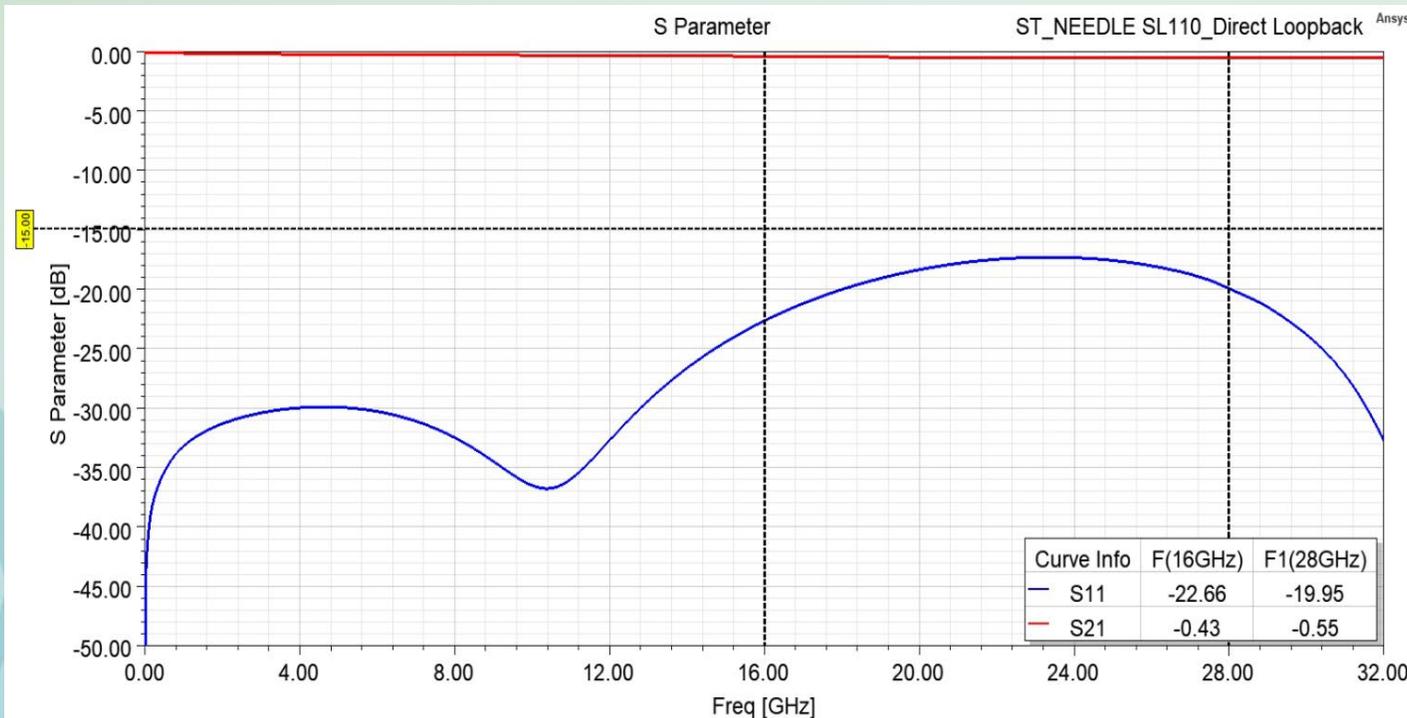
Future Product Development

- SL Direct Loopback TDR
85 ohm impedance control



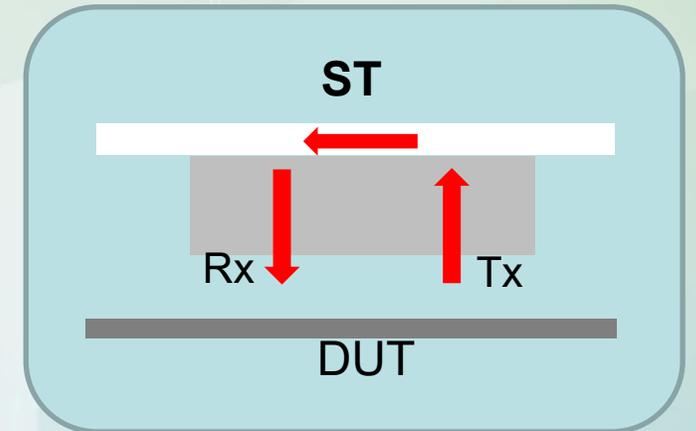
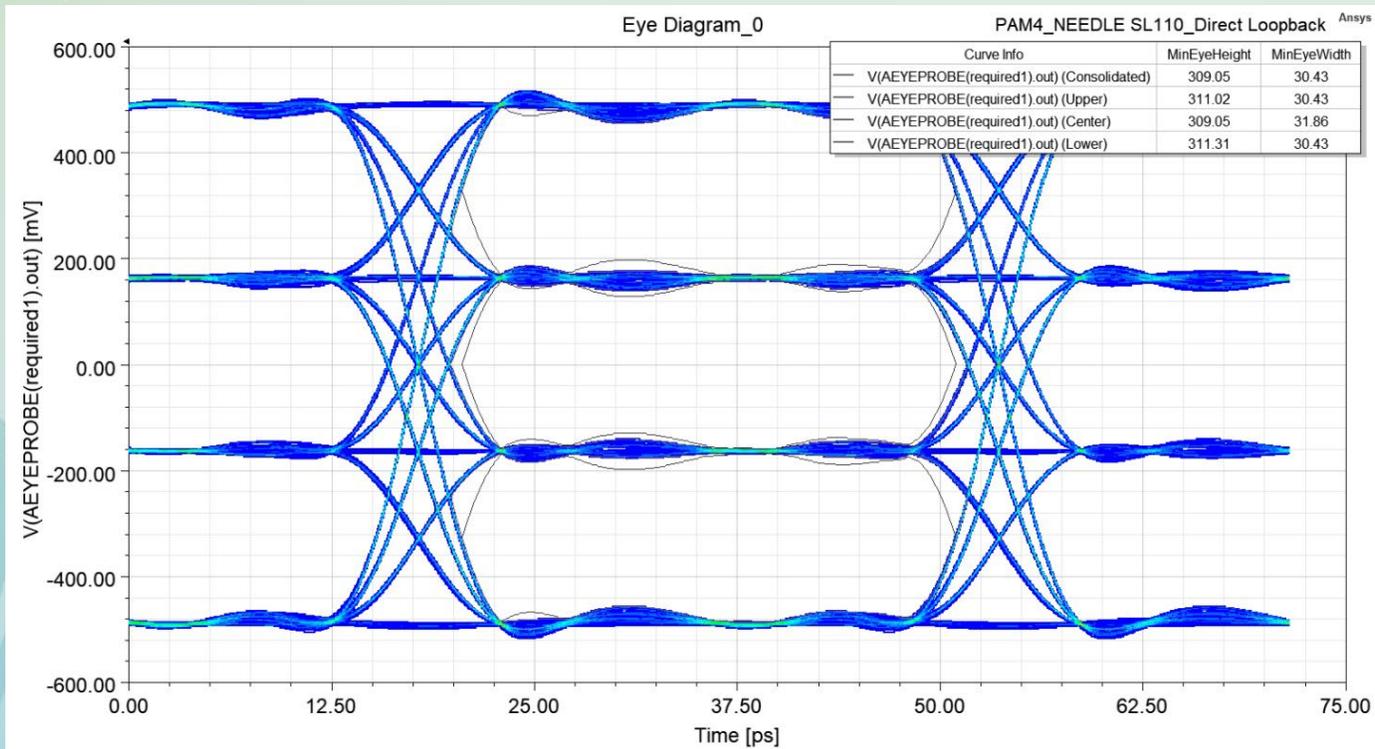
Future Product Development

- SL Direct Loopback S Parameters



Future Product Development

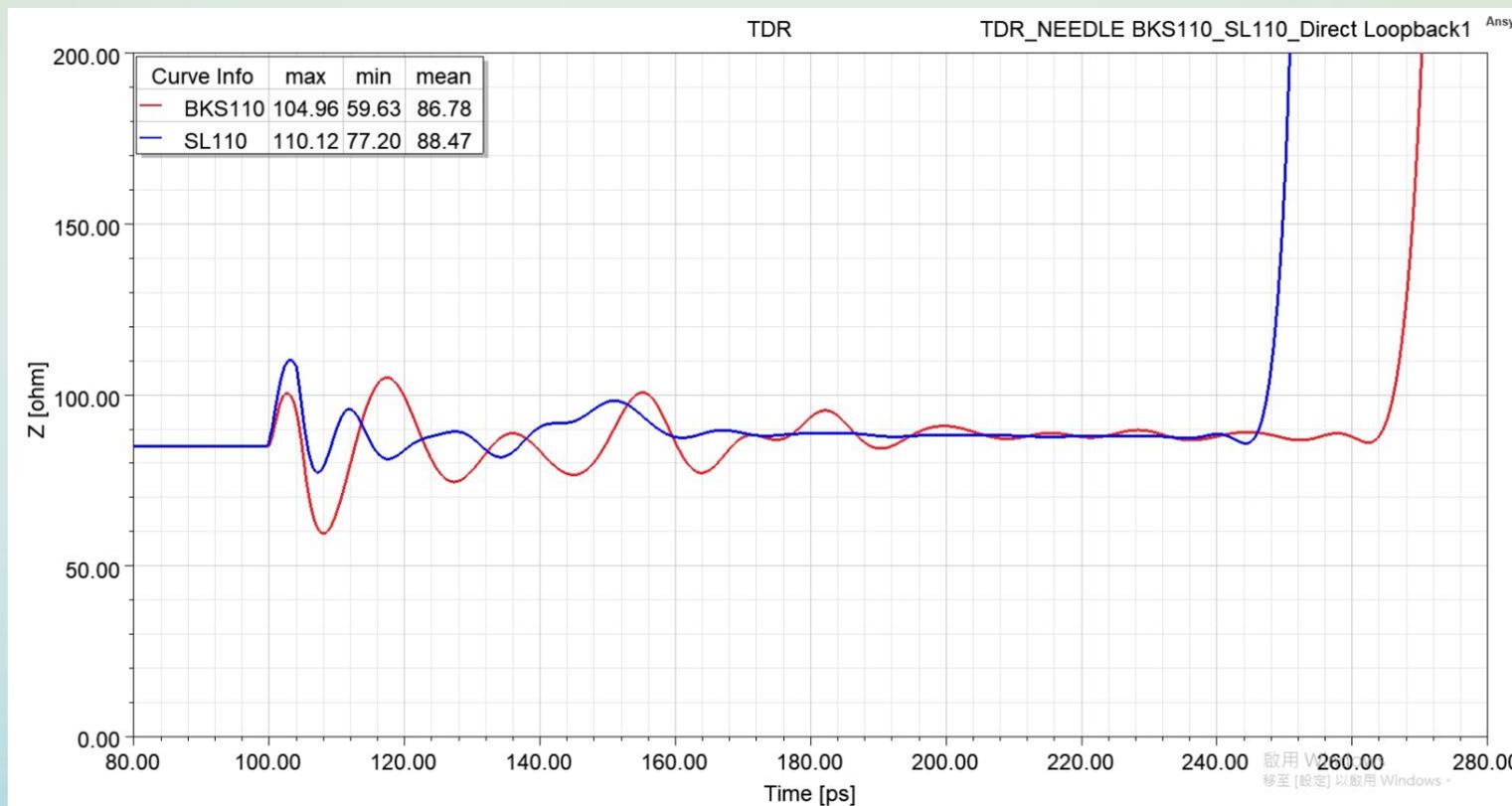
- SL Direct Loopback Eye Diagram



BKS and SL Comparison

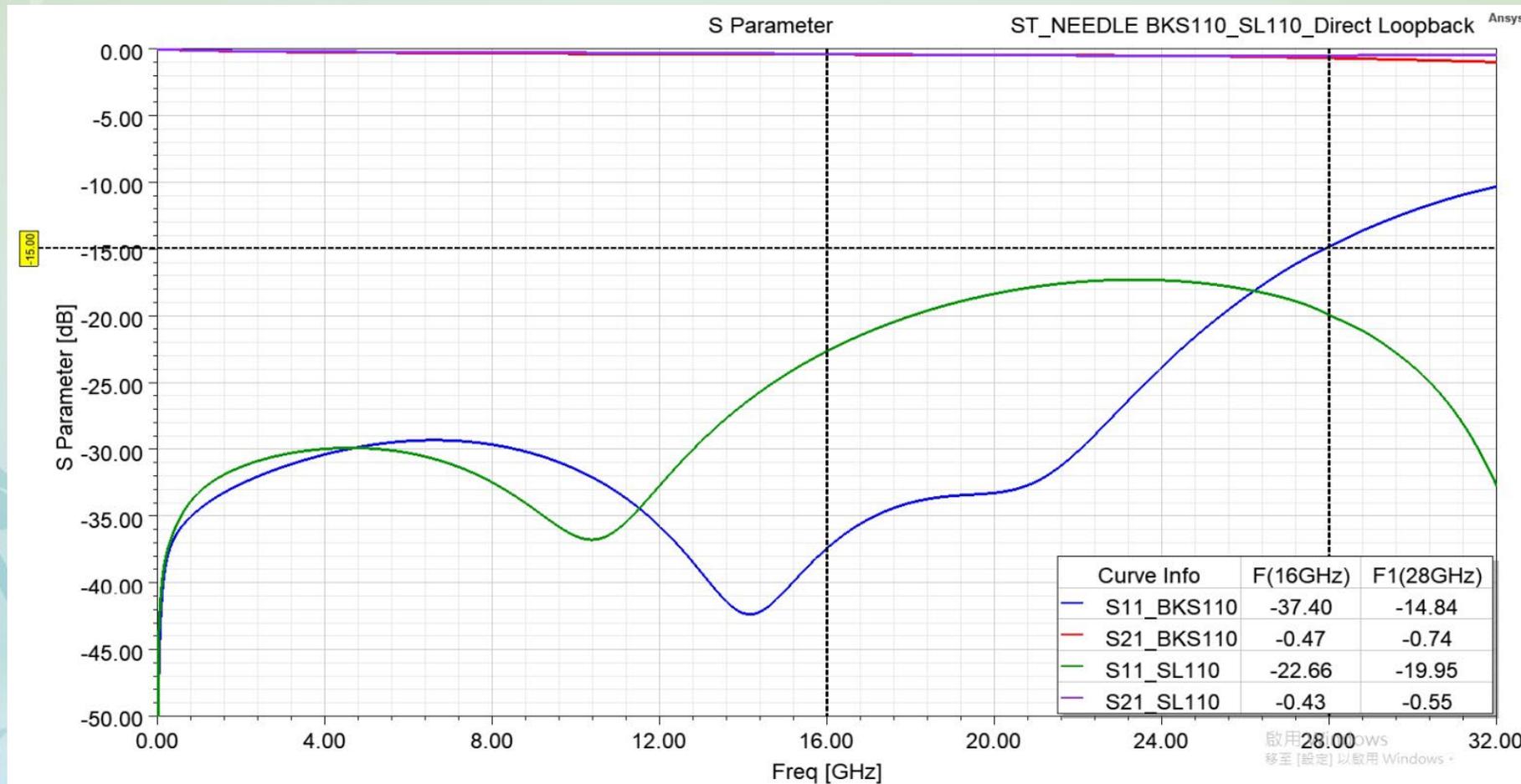
SL vs BKS Direct Loopback TDR

Rising Time: 4.16 ps



BKS and SL Comparison

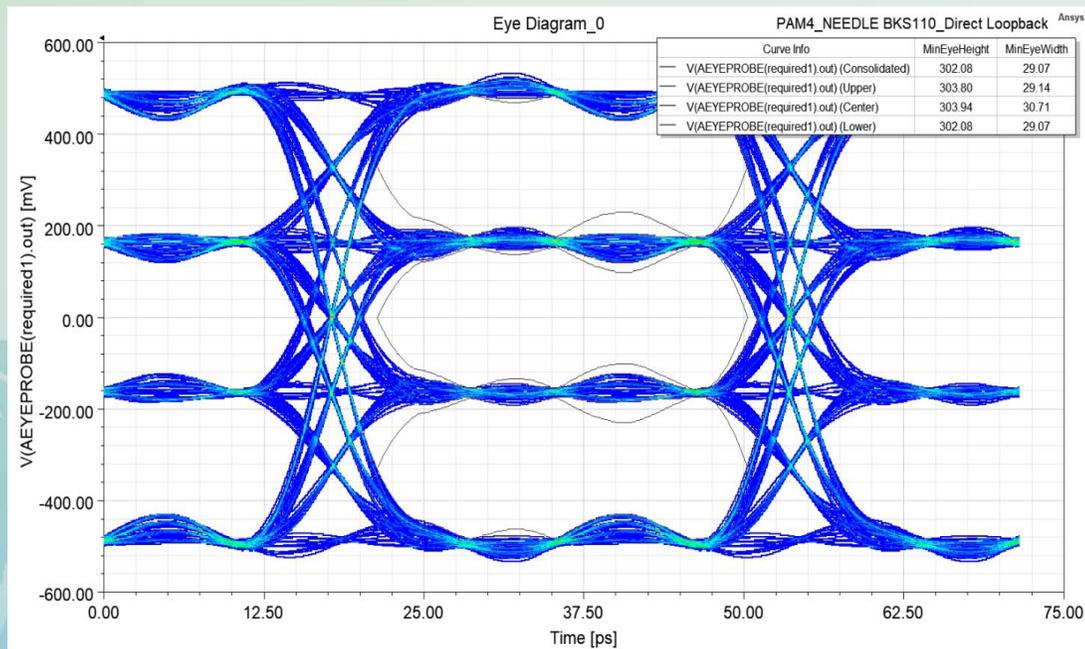
SL vs BKS Direct Loopback S Parameters



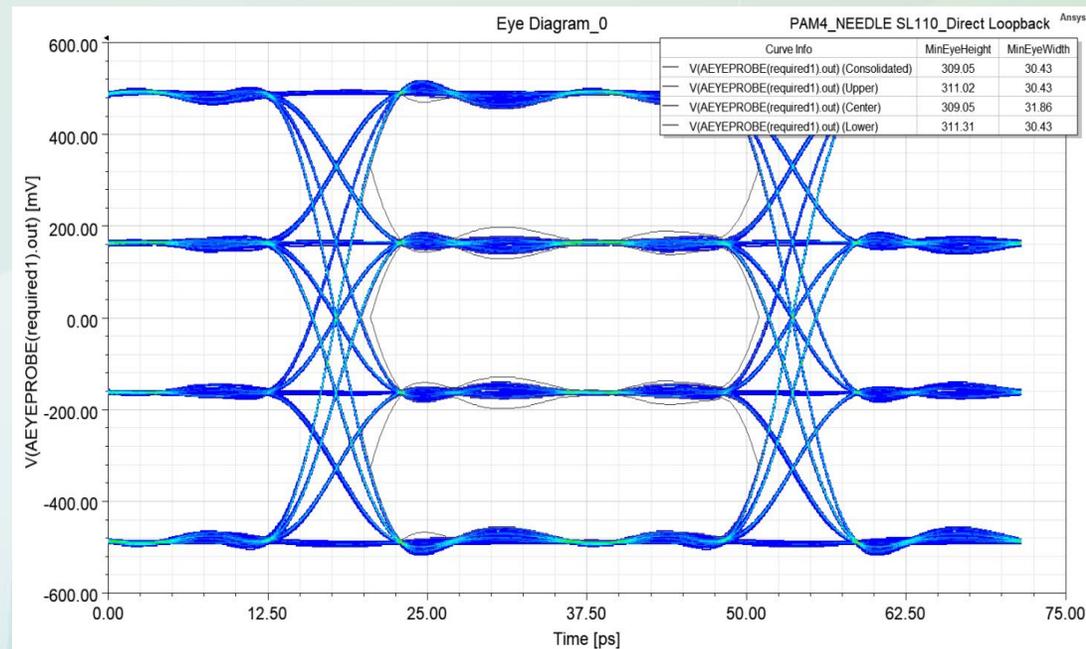
BKS and SL Comparison

SL vs BKS Eye Diagram

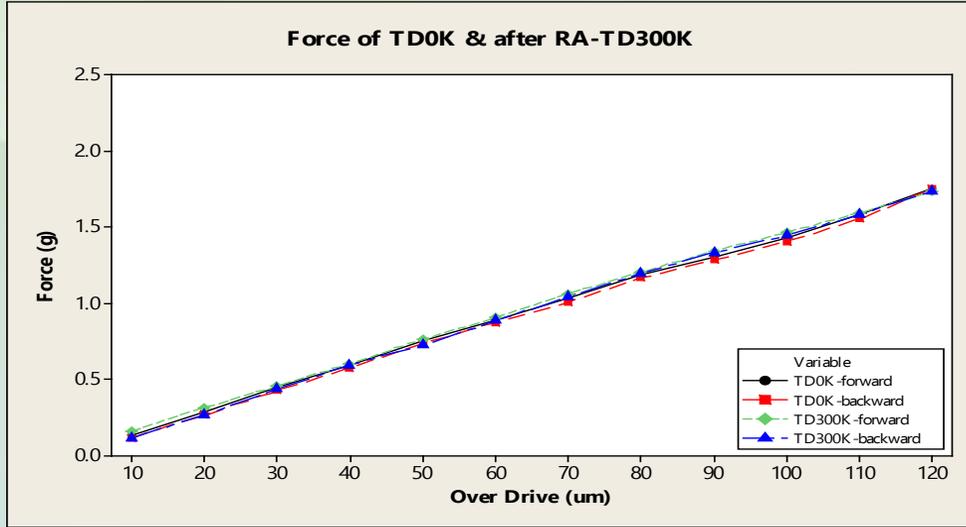
BKS Series Needle



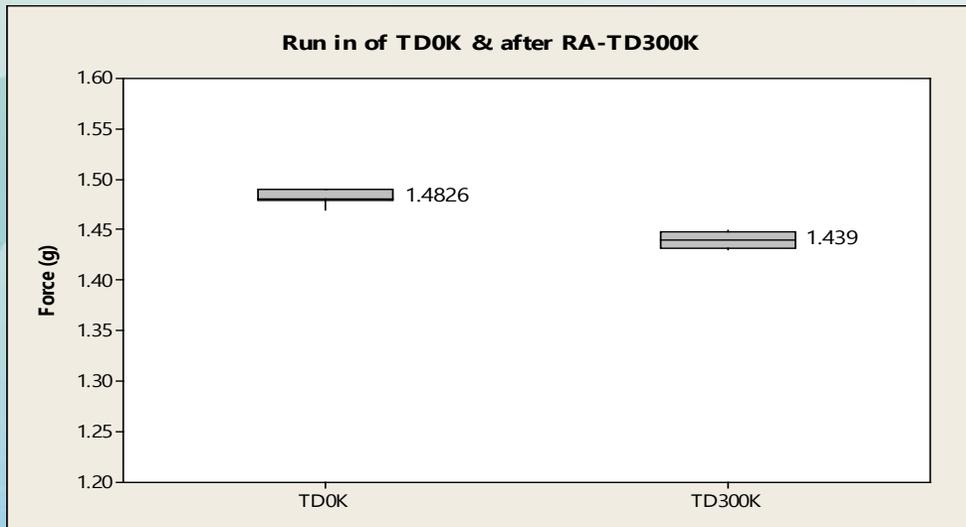
SL Series Needle



CHPT High-Speed Probe Reliability Test



- Test Temperature : 150 °C
- Touch Down Frequency : 2 TD/sec
- Touch Down : 300K
- The average force @ OD100 um decline 2.9% after 300K TD



	CHPT High-Speed Probe
Minimum pitch [um]	150
Contact force(@ 4milsOT) [g]	1.5 to 2.0
Recommended O.D. [um]	30 to 100
Max. O.D. [um]	120
Probe length [um]	1580(SL)
Life time	300K at least
Temperature [°C]	-40 / 150

* CHPT's technology has been patented or patent pending.

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Summary

- CHPT has successfully designed a probe for 112G PAM4 Test Solution
 - Deliver functional product to customer enabling high speed testing
- High quality and durability (The average force decline 2.9% after 300k touch down)
- CHPT is developing an Ultra-short Probe (SL Needle) to exceed current compliance standard and prepare for future high-speed testing, even for 224Gbps
 - Total signal path length < Quarter Wavelength
- Ready to serve the needs of high speed testing in future automotive and HPC products